

# J E T

**JDP-15T Drill Press**

**10000370T  
400/50/3**

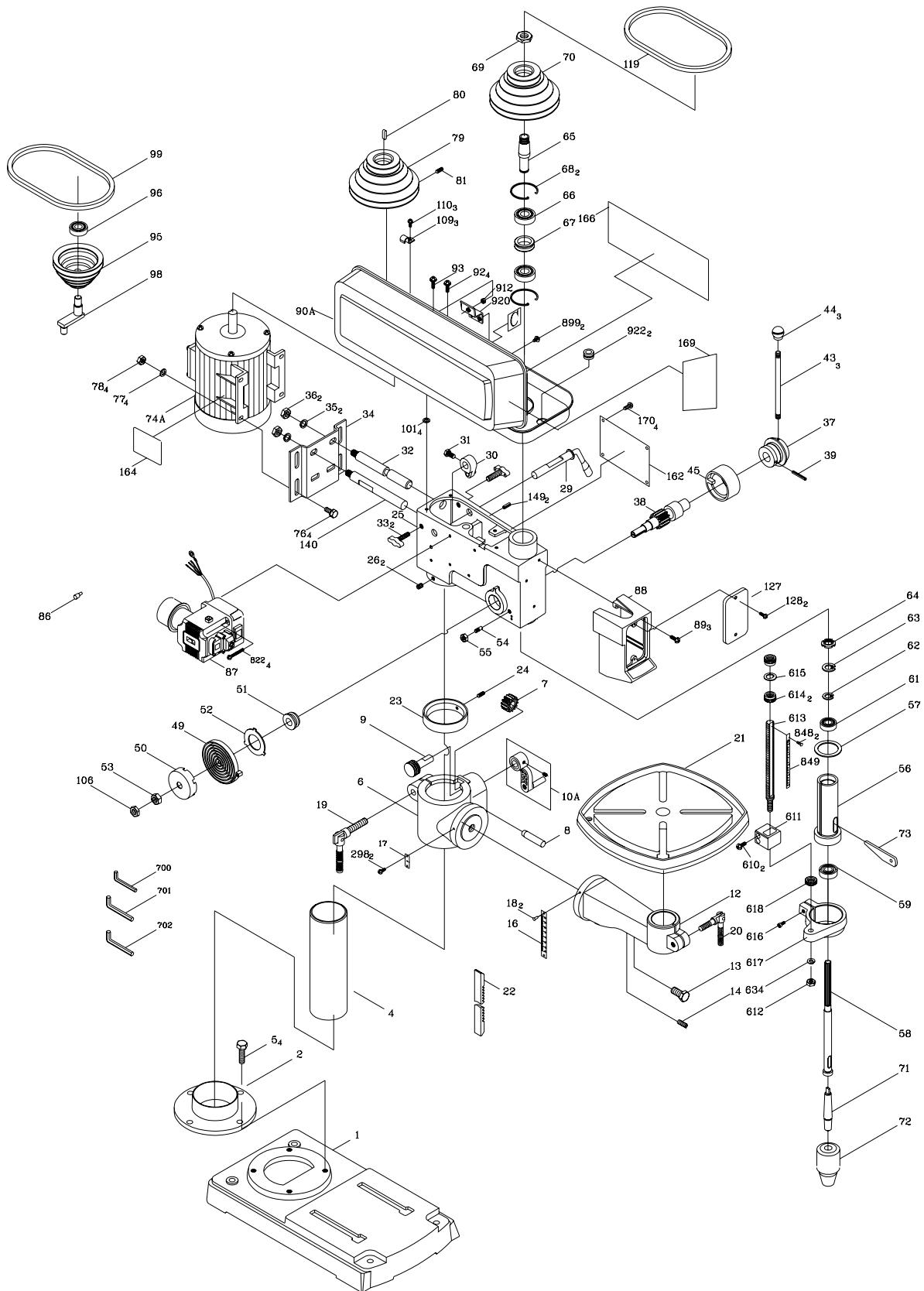
## **PARTS LIST ERSATZTEILLISTE LISTE DE PIECES**

**WMH Tool Group AG**  
Bahnstrasse 24, CH – 8603 Schwerzenbach  
[www.wmhtoolgroup.ch](http://www.wmhtoolgroup.ch); info@wmhtoolgroup.ch  
Tel +41 (0) 1 806 47 48  
Fax +41 (0) 1 806 47 58



P-10000370T 01/03

## Parts Breakdown For The JDP-15T Drill Press



## Parts List For The JDP-15T Drill Press

<b>Index</b>	<b>Part</b>		<b>Description</b>	<b>Size</b>	<b>Qty.</b>
<b>No.</b>	<b>No.</b>				
1	10600128		Base .....		1
2	10400201		Column Holder .....		1
4	10600404		Body Column .....		1
5	2601BBDA72		Hex Head Bolt .....	M10x40mm	4
6	10600604		Table Bracket .....		1
7	10600702		Gear .....		1
8	10600802		Gear Shaft .....		1
9	10600902		Worm .....		1
10A	10601009A1		Crank Handle Assy .....		1
12	10601201		Table Bracket .....		1
13	2601QBDK85		Hex Head Bolt .....	5/8"x1"	1
14	2603BBLA38		Set Screw .....	M6x10mm	1
16	10601601		Tilting Scale .....		1
17	10801701		Centering Scale .....		1
18	2658MZDU36		Drive Screw .....		2
19	10601901		Column Lock Handle .....	M12x35mm	1
20	10602001		Table Lock Handle .....	M10x25mm	1
21	10602138		Table .....		1
22	10602204		Rack .....		1
23	10602304		Rack Ring .....		1
24	2603BBLA37		Set Screw .....	M6x8mm	1
25	10602553		Head .....		1
26	2603BBLA66		Set Screw .....	M10x12mm	2
29	10602901		Handle Shifter .....		1
30	10603002		Motor Bar Shifter .....		1
31	2601BZDAA9		Hex Head Bolt .....	M8x16mm	1
32	10603206		Motor Rod .....		1
33	10603301		Shifter Bolt .....	M10x33mm	2
34	10703414		Motor Base .....		1
35	2502NBC412		Spring Washer .....	1/2"	2
36	2701FBD112		Hex Nut .....	M12	2
37	10603704		Hub .....		1
38	10603807		Feed Shaft .....		1
39	2536MBE611		Spring pin .....	ø5x16mm	1
43A	10604303A1		Handle Assy .....		1
43	10604303		Handle Bar .....		3
44	10604403		Gripe .....		3
45	10604505		Scale Ring .....		1
49	10604902		Coil Spring .....		1
50A	10605002A3		Spring Cap Assy .....		1
50	10605002		Spring Cap .....		1
51	10605115		Shaft Seat .....		1
52	10605202		Spring Retainer .....		1
53	2701QZD610		Nut .....	1/2"-20	1
54	10605403		Quill Set Screw .....	M10x28mm	1
55	2701FBD110		Nut .....	M10	1
56	10605608		Quill .....		1
57	10605702		Rubber Washer .....		1
58	10605822		Spindle .....		1
59	2001ZZ6204		Ball Bearing .....	6204ZZ	1
61	2001ZZ6203		Ball Bearing .....	6203ZZ	1
62	10606201		Washer .....		1

<b>Index</b>	<b>Part</b>			
<b>No</b>	<b>No</b>	<b>Description</b>	<b>Size</b>	<b>Qty.</b>
63.....	10606301.....	Lock Nut.....		1
64.....	10606401.....	Spindle Nut (L.H Threads) .....		1
65.....	10606505.....	Driving Sleeve.....		1
66.....	2001ZZ6204.....	Ball Bearing.....	6204ZZ.....	2
67.....	10606703.....	Collar.....		1
68.....	10606801.....	Retaining Ring.....		2
69.....	10606904.....	Pulley Set Nut.....		1
70.....	10607029.....	Spindle Pulley.....		1
71.....	21015M2B16.....	Drilling Arbor .....	MT2XB16 .....	1
72.....	2135ATQ915.....	Keyless Chuck .....	B-16.....	1
73.....	10607303.....	Wedge Shifter .....		1
74A ....	8D66D12033 .....	Motor .....		1
76.....	2615BBDD28.....	Hex Head Bolt.....	M8x25mm .....	4
77.....	2501MBDN08.....	Flat Washer.....	M8 .....	4
78.....	2701FBD113.....	Nut.....	M8 .....	4
79.....	10407994.....	Motor Pulley .....		1
80.....	2571MNC307.....	Key .....	5mmx5mmx20mm.....	1
81.....	2603BBLA36.....	Set Screw.....	M6x6mm .....	1
86.....	2805U5HN16.....	Terminal .....		1
87.....	2859V52230.....	Switch.....		1
88.....	10608853.....	Switch Box .....		1
89.....	2668BBDA24.....	Pan Head Screw .....	M5x12mm .....	3
90A ....	10609049A1 .....	Pulley Cover Assy.....		1
92.....	2641BBDA39.....	Pan Head Screw .....	M6x12mm .....	4
93.....	2620BBDB12.....	Pan Head Screw .....	M5x25mm .....	1
95.....	10409513.....	Center Pulley.....		1
96.....	2001ZZ6202.....	Ball Bearing.....	6202ZZ.....	1
98.....	10609802.....	Center Pulley Shaft .....		1
99.....	2572ARM260.....	V-Belt .....	M-26 .....	1
101.....	2501NNVN11.....	Flat Washer.....	1/4" .....	4
104.....	10810401A1 .....	Chuck Guard Assy (not shown) .....		1
106.....	2701QZD612.....	Nut.....	1/2" .....	1
109.....	10208302.....	Clamp-Cord.....		3
110.....	2668BBDA23.....	Pan Head Screw .....	M5x8mm .....	1
119.....	2572ARM240.....	V-Belt .....	M-24 .....	1
127.....	10812707.....	Switch Cover .....		1
128.....	2653MBDE18.....	Tapping Screw .....	M5x16mm .....	2
140.....	10614001.....	Motor Rod .....		1
149.....	2536MBE616.....	Spring Pin.....	ø6x25 .....	2
162.....	1006233U.....	I.D Label.....		1
164.....	1006233V.....	Motor Label .....		1
166.....	10316605.....	Speed Diagram .....		1
169.....	11316904.....	JET Logo .....		1
298.....	2668BBDA22.....	Pan Head Screw .....	M5x6mm .....	2
610.....	2668BBDB44.....	Pan Head Screw .....	M6x35mm .....	2
611.....	10661102.....	Seat .....		1
612.....	2701FBD109.....	Nut .....	M10 .....	1
613.....	10661301.....	Scale Bolt .....		1
614.....	13005701.....	Nut .....	M16 .....	2
615.....	13005601.....	Washer .....		1
616.....	2602BBLA58.....	Hex Socket Cap Screw .....	M5x35mm .....	1
617.....	10661702.....	Set Ring .....		1
618.....	10661801.....	Circular Nut .....		1
634.....	2502ABC410.....	Spring Washer .....	M10 .....	1
700.....	2138MBL703.....	Angle Wrench.....		1

<b>Index</b>	<b>Part</b>			
<b>No</b>	<b>No</b>	<b>Description</b>	<b>Size</b>	<b>Qty.</b>
701.....	2138MBL705 .....	Angle Wrench.....		1
702.....	2138MBL706 .....	Angle Wrench.....		1
848.....	2658MZDU36 .....	Drive Screw .....		2
849.....	10884901.....	Scale .....		1
899.....	2641BBDA23.....	Pan Head Screw .....	M5x8mm .....	2
912.....	2705FBD105 .....	Nut Chuck .....	M5 .....	1
920.....	10892001.....	Tension Plate .....		1

**JDP-15T**  
**10000370T**

**400/50/3**

	colour of strands	Litzenfarben	couleur des cordons
BK	black	schwarz	noir
WH	white	weiß	blanc
BU	blue	blau	bleu
YE	yellow	gelb	jaune
RD	red	rot	rouge
BN	brown	braun	brun
GY	grey	grau	gris
GNYE	green-yellow	grün-gelb	vert-jaune
OG	orange	orange	orange
VT	violet	violett	violet

	meaning of symbol	Bedeutung der Zeichen	interprétation
M	motor	Motor	moteur
S	switch	Schalter	interrupteur
C	condenser	Kondensator	condensateur
E	electronic unit	Elektronik Einheit	unité électronique
F	fuse	Sicherung	fusible
RS	reversing switch	Drehrichtungsschalter	commu. droite/gauche
CS	centrifugal switch	Fliehkraftschalter	déclencheur centrifuge
OL	overload cut-off	Überlastschutzschalter	déclencheur surcharge
LS	limit switch	Positionsschalter	micro

