



## MBS-1010VDAS Miter Auto Bandsaw

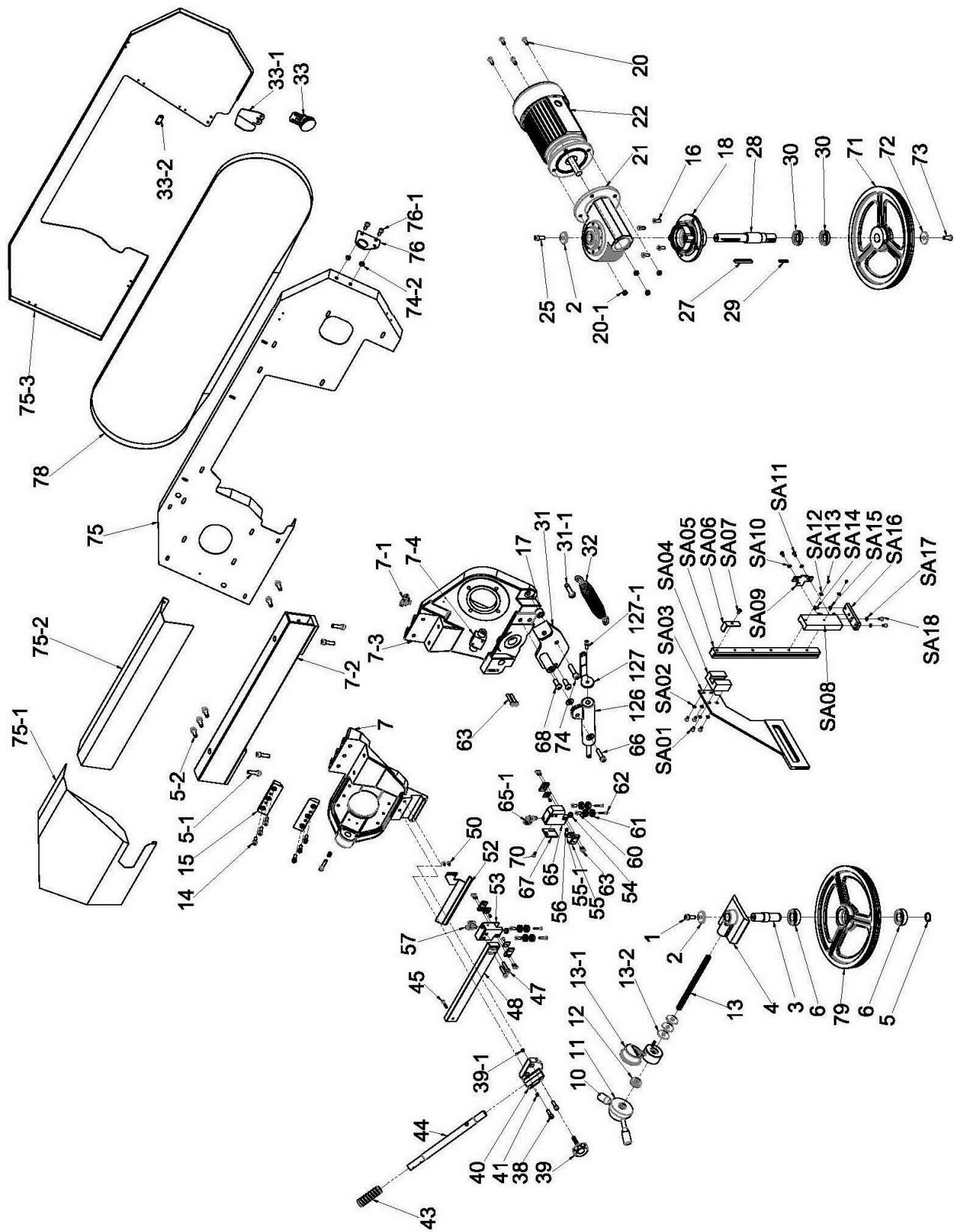
**MBS-1010VDAS... 50000345T ....  
3~400V, 50Hz**

### PARTS LIST

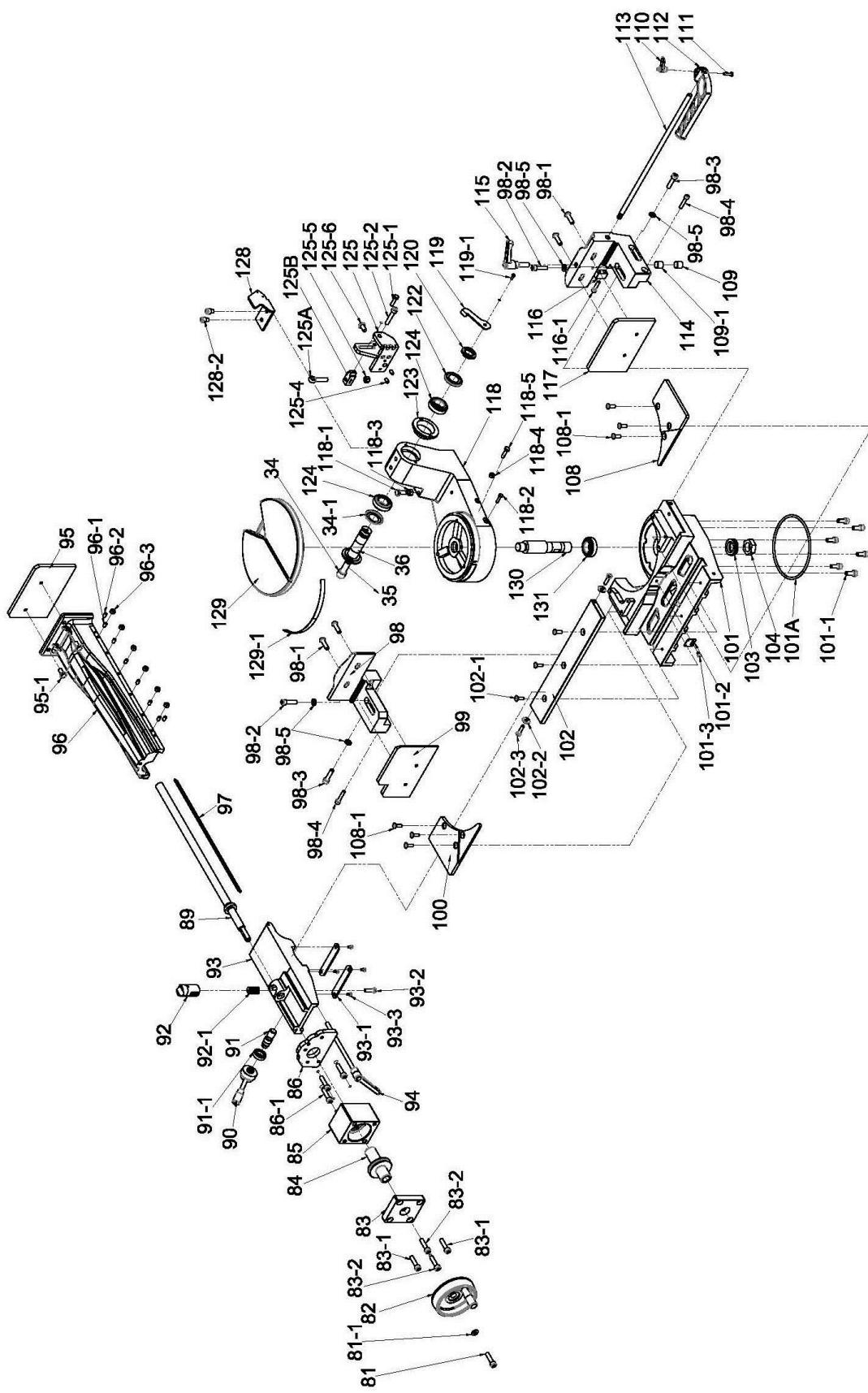
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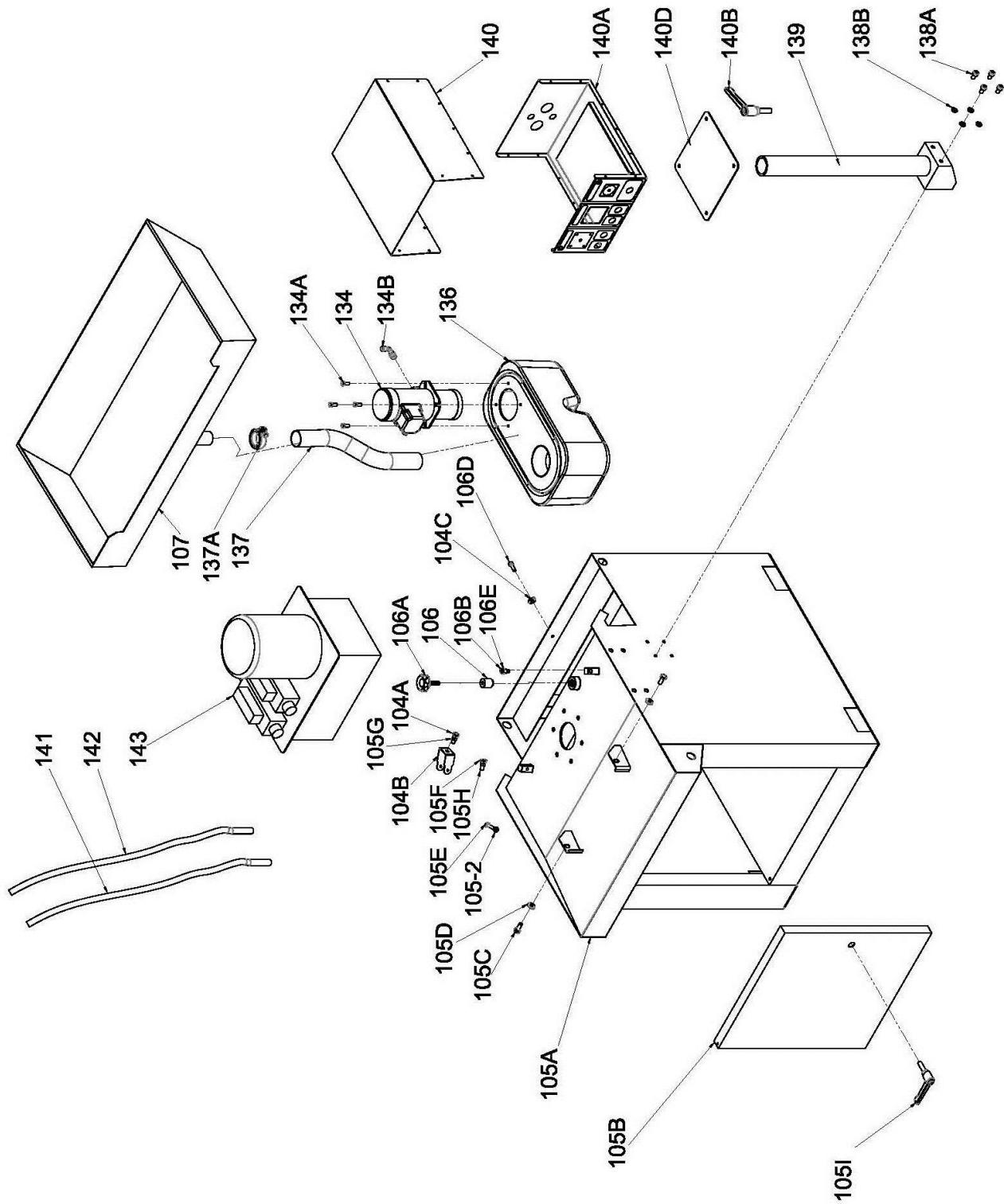
## **Breakdown for the MBS1010VDAS Transmission Head Assembly**



**Breakdown for the MBS1010VDAS  
Transmission Base Assembly**



## MBS1010VDAS Breakdown for Transmission Stand Assembly



**Parts List for the MBS1010VDAS  
Transmission & Head Assembly**

| <b>Index</b> | <b>Part No.</b>         | <b>Description</b>                | <b>Size</b>      | <b>Qty.</b> |
|--------------|-------------------------|-----------------------------------|------------------|-------------|
| 1 .....      | MBS1010VDAS-001 .....   | CAP Screw .....                   | M10x25 .....     | 1           |
| 2 .....      | MBS1010VDAS-002 .....   | Washer .....                      | 40x40.2x5 .....  | 2           |
| 3 .....      | MBS1010VDAS-003 .....   | Shaft .....                       | .....            | 1           |
| 4 .....      | MBS1010VDAS-004 .....   | Anchor Block .....                | .....            | 1           |
| 5 .....      | MBS1010VDAS-005 .....   | C-Ring .....                      | C25 .....        | 1           |
| 5-1 .....    | MBS1010VDAS-05-1 .....  | Screw .....                       | M10x35 .....     | 4           |
| 5-2 .....    | MBS1010VDAS-05-2 .....  | Screw .....                       | M10x25 .....     | 5           |
| 6 .....      | MBS1010VDAS-006 .....   | Bearing .....                     | 6205 .....       | 2           |
| 7 .....      | MBS1010VDAS-007 .....   | Left Body frame .....             | .....            | 1           |
| 7-1 .....    | MBS1010VDAS-07-1 .....  | PIPE connect .....                | SPE06 .....      | 1           |
| 7-2 .....    | MBS1010VDAS-07-2 .....  | PIPE connect for Body frame ..... | 50x100x730 ..... | 1           |
| 7-3 .....    | MBS1010VDAS-07-3 .....  | Right Body frame .....            | .....            | 1           |
| 7-4 .....    | MBS1010VDAS-07-4 .....  | Aluminum set .....                | .....            | 1           |
| 10 .....     | MBS1010VDAS-010 .....   | Knob .....                        | .....            | 2           |
| 11 .....     | MBS1010VDAS-011 .....   | Blade Tension Handle .....        | .....            | 1           |
| 12 .....     | MBS1010VDAS-012 .....   | Big Waswher .....                 | .....            | 1           |
| 13 .....     | MBS1010VDAS-013 .....   | Lead Screw .....                  | .....            | 1           |
| 13-1 .....   | MBS1010VDAS-013-1 ..... | tention gauge .....               | .....            | 1           |
| 13-2 .....   | MBS1010VDAS-013-2 ..... | Washer .....                      | M16 .....        | 3           |
| 14 .....     | MBS1010VDAS-014 .....   | Hex. Socket Head Screw .....      | M8X25L .....     | 6           |
| 15 .....     | MBS1010VDAS-015 .....   | Fixed Block .....                 | .....            | 2           |
| 16 .....     | MBS1010VDAS-016 .....   | CAPScrew .....                    | M8x40 .....      | 4           |
| 17 .....     | MBS1010VDAS-017 .....   | Bushing .....                     | 20x25 .....      | 1           |
| 18 .....     | MBS1010VDAS-018 .....   | Reducer Block .....               | .....            | 1           |
| 20 .....     | MBS1010VDAS-020 .....   | Screw .....                       | M8x25 .....      | 4           |
| 20-1 .....   | MBS1010VDAS-020-1 ..... | Nut .....                         | M8 .....         | 4           |
| 21 .....     | MBS1010VDAS-021 .....   | Reducer .....                     | 40:1 .....       | 1           |
| 22 .....     | MBS1010VDAS-022 .....   | Motor .....                       | .....            | 1           |
| 25 .....     | MBS1010VDAS-025 .....   | CAP Screw .....                   | M10x25 .....     | 1           |
| 27 .....     | MBS1010VDAS-027 .....   | Key .....                         | 8x7x70 .....     | 1           |
| 28 .....     | MBS1010VDAS-028 .....   | Output Shaft .....                | .....            | 1           |
| 29 .....     | MBS1010VDAS-029 .....   | Key .....                         | 7x7x30 .....     | 1           |
| 30 .....     | MBS1010VDAS-030 .....   | Bearing .....                     | 6906 .....       | 2           |
| 31 .....     | MBS1010VDAS-031 .....   | Spring Board .....                | .....            | 1           |
| 31-1 .....   | MBS1010VDAS-031-1 ..... | Spring holder screw .....         | .....            | 1           |
| 32 .....     | MBS1010VDAS-032 .....   | Spring .....                      | 615*23 .....     | 1           |
| 33 .....     | MBS1010VDAS-033 .....   | Steel Brush .....                 | .....            | 1           |
| 33-1 .....   | MBS1010VDAS-033-1 ..... | Blade Cover .....                 | .....            | 1           |
| 33-2 .....   | MBS1010VDAS-033-2 ..... | Brush holder .....                | .....            | 1           |
| 34 .....     | MBS1010VDAS-034 .....   | Screw .....                       | M16x40 .....     | 1           |
| 34-1 .....   | MBS1010VDAS-034-1 ..... | Bearing Cover .....               | .....            | 1           |
| 35 .....     | MBS1010VDAS-035 .....   | Spring Washer .....               | .....            | 2           |
| 36 .....     | MBS1010VDAS-036 .....   | Frame Pivot Shaft .....           | .....            | 1           |
| 38 .....     | MBS1010VDAS-038 .....   | Screw .....                       | .....            | 2           |
| 39 .....     | MBS1010VDAS-039 .....   | Screw .....                       | M8x25 .....      | 1           |
| 39-1 .....   | MBS1010VDAS-039-1 ..... | Copper .....                      | .....            | 1           |
| 40 .....     | MBS1010VDAS-040 .....   | Fixed Block .....                 | .....            | 1           |
| 41 .....     | MBS1010VDAS-041 .....   | Set Screw .....                   | M8x8 .....       | 2           |

| <b>Index</b> | <b>Part</b>             |  |                   |             |
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| <b>No.</b>   | <b>No.</b>              | <b>Description</b>                               | <b>Size</b>       | <b>Qty.</b> |
| 43 .....     | MBS1010VDAS-043 .....   | Handel .....                                     |                   | 1           |
| 44 .....     | MBS1010VDAS-044 .....   | Handel Pipe.....230mmØ16(195mmØ22+35Ø19.3) ..... | 1                 |             |
| 45 .....     | MBS1010VDAS-045 .....   | Screw .....                                      | M6x20 .....       | 1           |
| 47 .....     | MBS1010VDAS-047 .....   | Screw .....                                      | M8x35 .....       | 2           |
| 48 .....     | MBS1010VDAS-048 .....   | Blade adjust stick.....                          |                   | 1           |
| 50 .....     | MBS1010VDAS-050 .....   | Screw .....                                      | M5x10 .....       | 2           |
| 52 .....     | MBS1010VDAS-052 .....   | Blade Cover (Front) .....                        |                   | 1           |
| 53 .....     | MBS1010VDAS-053 .....   | Blade Adjust (Front).....                        |                   | 1           |
| 54 .....     | MBS1010VDAS-054 .....   | Guide .....                                      |                   | 2           |
| 55 .....     | MBS1010VDAS-055 .....   | Guide holder .....                               |                   | 4           |
| 55-1 .....   | MBS1010VDAS-055-1 ..... | Guide .....                                      |                   | 4           |
| 56 .....     | MBS1010VDAS-056 .....   | Screw .....                                      | M4x8 .....        | 4           |
| 57 .....     | MBS1010VDAS-057 .....   | Valve .....                                      |                   | 2           |
| 60 .....     | MBS1010VDAS-060 .....   | Eccentric Guide .....                            |                   | 4           |
| 61 .....     | MBS1010VDAS-061 .....   | Bearing .....                                    | 608 .....         | 8           |
| 62 .....     | MBS1010VDAS-062 .....   | Screw .....                                      | 5x15 .....        | 4           |
| 63 .....     | MBS1010VDAS-063 .....   | CAP Screw .....                                  | M8x40 .....       | 10          |
| 65 .....     | MBS1010VDAS-065 .....   | Blade Adjustable (Rear) .....                    |                   | 1           |
| 65-1 .....   | MBS1010VDAS-065-1 ..... | Valve .....                                      |                   | 2           |
| 66 .....     | MBS1010VDAS-066 .....   | CAP Screw .....                                  | CAP M12*60 .....  | 1           |
| 67 .....     | MBS1010VDAS-067 .....   | Chip Plate .....                                 |                   | 1           |
| 68 .....     | MBS1010VDAS-068 .....   | Screw .....                                      |                   | 2           |
| 70 .....     | MBS1010VDAS-070 .....   | Screw .....                                      | M5 .....          | 1           |
| 71 .....     | MBS1010VDAS-071 .....   | Drive Wheel .....                                |                   | 1           |
| 72 .....     | MBS1010VDAS-072 .....   | Washer .....                                     | 40x10.2x5 .....   | 1           |
| 73 .....     | MBS1010VDAS-073 .....   | Screw .....                                      |                   | 1           |
| 74 .....     | MBS1010VDAS-074 .....   | CAP Screw .....                                  |                   | 1           |
| 74-2 .....   | MBS1010VDAS-074-2 ..... | Nut.....   |                   | 2           |
| 75 .....     | MBS1010VDAS-075 .....   | Blade Back Cover .....                           |                   | 1           |
| 75-1 .....   | MBS1010VDAS-075-1 ..... | Blade Left Cover .....                           |                   | 1           |
| 75-2 .....   | MBS1010VDAS-075-2 ..... | Blade up cover.....                              |                   | 1           |
| 75-3 .....   | MBS1010VDAS-075-3 ..... | Blade down cover .....                           |                   | 1           |
| 76 .....     | MBS1010VDAS-076 .....   | Wire fixed Board .....                           |                   | 1           |
| 76-1 .....   | MBS1010VDAS-076-1 ..... | CAP Screw .....                                  |                   | 2           |
| 78 .....     | MBS1010VDAS-078 .....   | Saw Blade.....                                   | 2965x27x0.9 ..... | 1           |
| 79 .....     | MBS1010VDAS-079 .....   | Idler Wheel.....                                 |                   | 1           |
| 81 .....     | MBS1010VDAS-081 .....   | Screw .....                                      | M8x20 .....       | 1           |
| 81-1 .....   | MBS1010VDAS-081 .....   | Screw .....                                      | M8x20 .....       | 1           |
| 82 .....     | MBS1010VDAS-082 .....   | Wheel.....                                       |                   | 1           |
| 83 .....     | MBS1010VDAS-083 .....   | Vice cover plug .....                            |                   | 1           |
| 83-1 .....   | MBS1010VDAS-083-1 ..... | Screw .....                                      |                   | 2           |
| 83-2 .....   | MBS1010VDAS-083-2 ..... | Screw .....                                      |                   | 2           |
| 84 .....     | MBS1010VDAS-084.....    | Vice shaft .....                                 | 69.8*114 .....    | 1           |

**Parts List for the MBS1010VDAS  
Transmission & Base Assembly**

| <b>Index</b> | <b>Part</b>             |  | <b>Description</b> | <b>Size</b> | <b>Qty.</b> |
|--------------|-------------------------|--|--------------------|-------------|-------------|
| No.          | No.                     |  |                    |             |             |
| 85 .....     | MBS1010VDAS-085 .....   | Vice cover plug .....                      |                    |             | 1           |
| 86 .....     | MBS1010VDAS-086 .....   | Vise Handle Fixed Board .....              |                    |             | 1           |
| 86-1 .....   | MBS1010VDAS-086-1 ..... | Cap Screw .....                            | M8 x 20 .....      | 3           |             |
| 89 .....     | MBS1010VDAS-089 .....   | Lead screw .....                           |                    |             | 1           |
| 90 .....     | MBS1010VDAS-090 .....   | Vise Handle Set .....                      |                    |             | 3           |
| 91 .....     | MBS1010VDAS-091 .....   | Vise Handle Rod .....                      |                    |             | 1           |
| 91-1 .....   | MBS1010VDAS-091-1 ..... | Bearing .....                              | 6904 .....         | 1           |             |
| 92 .....     | MBS1010VDAS-092 .....   | Lead screw Copper .....                    |                    |             | 1           |
| 92-1 .....   | MBS1010VDAS-092-1 ..... | Lead screw Spring .....                    |                    |             | 1           |
| 93 .....     | MBS1010VDAS-093 .....   | Moveable Vise Jaw Bracket .....            |                    |             | 1           |
| 93-1 .....   | MBS1010VDAS-093-1 ..... | Moveable Down Vise Jaw Bracket Board ..... |                    | 2           |             |
| 93-2 .....   | MBS1010VDAS-093-2 ..... | Set screw .....                            | M8x60 .....        | 1           |             |
| 93-3 .....   | MBS1010VDAS-093-3 ..... | Screw .....                                |                    |             | 4           |
| 94 .....     | MBS1010VDAS-094 .....   | Knob .....                                 |                    |             | 1           |
| 95 .....     | MBS1010VDAS-095 .....   | Vise Plate .....                           |                    |             | 1           |
| 95-1 .....   | MBS1010VDAS-095-1 ..... | Screw .....                                | M10x20 .....       | 2           |             |
| 96 .....     | MBS1010VDAS-096 .....   | vise cover .....                           |                    |             | 1           |
| 96-1 .....   | MBS1010VDAS-096-1 ..... | Screw .....                                |                    |             | 6           |
| 96-2 .....   | MBS1010VDAS-096-2 ..... | Spring pin .....                           |                    |             | 2           |
| 96-3 .....   | MBS1010VDAS-096-3 ..... | Nut .....                                  |                    |             | 6           |
| 97 .....     | MBS1010VDAS-097 .....   | Slide .....                                |                    |             | 1           |
| 98 .....     | MBS1010VDAS-098 .....   | Left Vise .....                            | FC-25 .....        | 1           |             |
| 98-1 .....   | MBS1010VDAS-098-1 ..... | Screw .....                                | M10x40 .....       | 4           |             |
| 98-2 .....   | MBS1010VDAS-098-2 ..... | Screw .....                                | M10x40 .....       | 2           |             |
| 98-3 .....   | MBS1010VDAS-098-3 ..... | Screw .....                                | M10x40 .....       | 2           |             |
| 98-4 .....   | MBS1010VDAS-098-4 ..... | Cap Screw .....                            | CAP 8x40 .....     | 2           |             |
| 98-5 .....   | MBS1010VDAS-098-5 ..... | Washer .....                               |                    |             | 8           |
| 99 .....     | MBS1010VDAS-099 .....   | Left Vise Plate .....                      |                    |             | 1           |
| 100 .....    | MBS1010VDAS-100 .....   | Left Cutting Plate .....                   |                    |             | 1           |
| 101 .....    | MBS1010VDAS-101 .....   | Fixed Vise Jaw Bracket .....               |                    |             | 1           |
| 101A .....   | MBS1010VDAS-101A .....  | O ring .....                               | 4.4*2.6 .....      | 1           |             |
| 101-1 .....  | MBS1010VDAS-101-1 ..... | Cap Screw .....                            | M10x25 .....       | 6           |             |
| 101-2 .....  | MBS1010VDAS-101-2 ..... | Indicator Fixed Board .....                |                    |             | 1           |
| 101-3 .....  | MBS1010VDAS-101-3 ..... | Screw .....                                |                    |             | 1           |
| 102 .....    | MBS1010VDAS-102 .....   | Moveable Vise Jaw Bracket Board .....      | 16x75x430 .....    | 1           |             |
| 102-1 .....  | MBS1010VDAS-102-1 ..... | Screw .....                                | M8x25 .....        | 3           |             |
| 102-2 .....  | MBS1010VDAS-102-2 ..... | Washer .....                               |                    |             | 4           |
| 102-3 .....  | MBS1010VDAS-102-3 ..... | Cap Screw .....                            |                    |             | 2           |
| 103 .....    | MBS1010VDAS-103 .....   | Bearing .....                              | 51106 .....        | 1           |             |
| 104 .....    | MBS1010VDAS-104 .....   | Nut .....                                  |                    |             | 1           |
| 104B .....   | MBS1010VDAS-104B .....  | 45degree Plate .....                       |                    |             | 1           |
| 104A .....   | MBS1010VDAS-104A .....  | Screw .....                                |                    |             | 1           |
| 104C .....   | MBS1010VDAS-104C .....  | Washer .....                               |                    |             | 1           |
| 105-2 .....  | MBS1010VDAS-105-2 ..... | Nut .....                                  |                    |             | 3           |
| 105A .....   | MBS1010VDAS-105-A ..... | Base .....                                 |                    |             | 1           |
| 105B .....   | MBS1010VDAS-105-B ..... | Front door .....                           |                    |             | 1           |
| 105C .....   | MBS1010VDAS-105-C ..... | CAP Screw .....                            |                    |             | 2           |

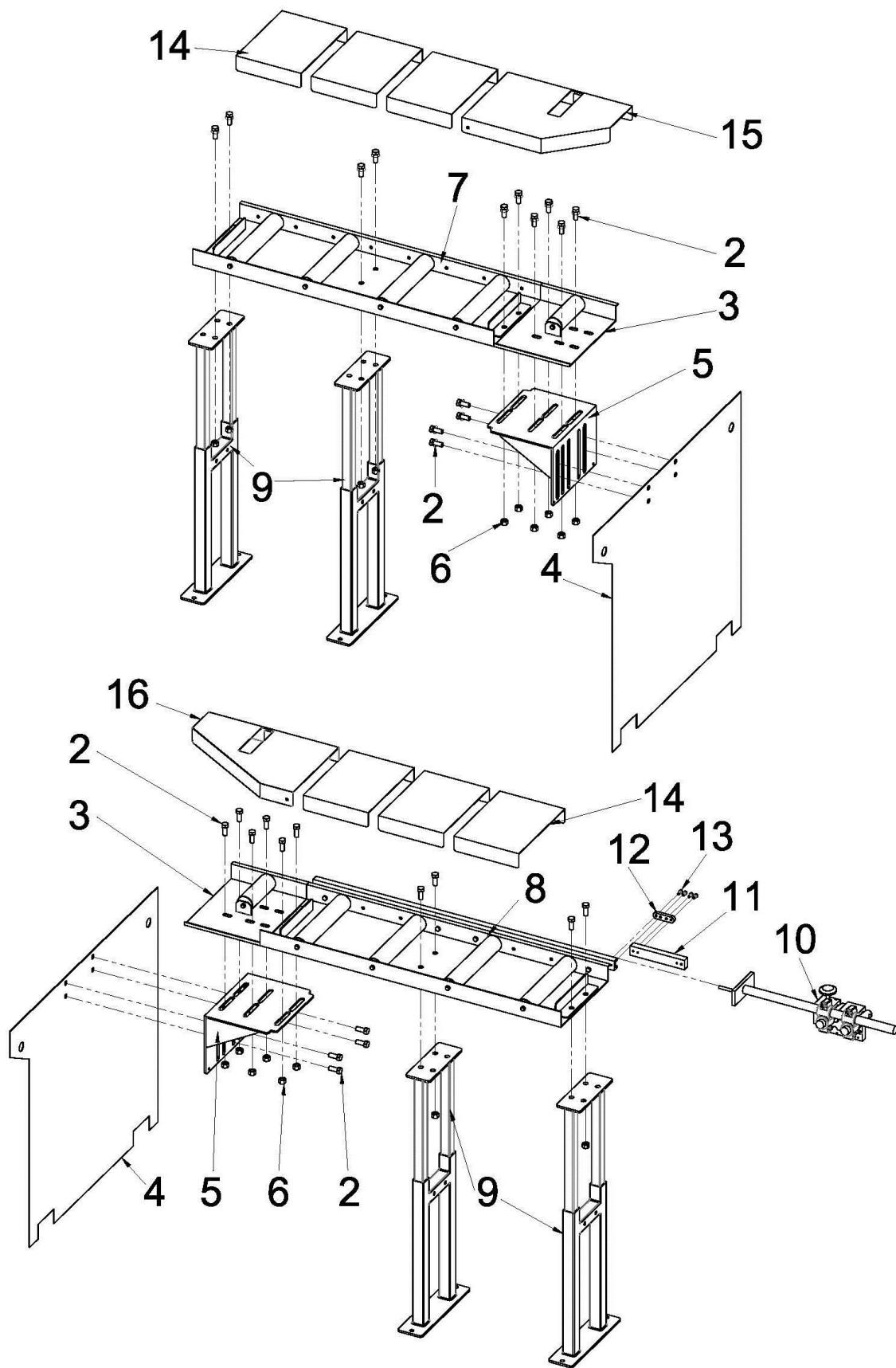
**Parts List for the MBS1010VDAS  
Transmission & Base Assembly**

| <b>Index</b> | <b>Part</b>       |  | <b>Description</b>             | <b>Size</b>  | <b>Qty.</b> |
|--------------|-------------------|--|--------------------------------|--------------|-------------|
| <b>No.</b>   | <b>No.</b>        |  |                                |              |             |
| 105D         | MBS1010VDAS-105-D |  | Washer .....                   |              | 3           |
| 105E         | MBS1010VDAS-105-E |  | Screw.....                     |              | 2           |
| 105F         | MBS1010VDAS-105-F |  | Screw.....                     |              | 1           |
| 105G         | MBS1010VDAS-105-G |  | Set Nut.....                   |              | 1           |
| 105H         | MBS1010VDAS-105-H |  | Nut.....                       |              | 1           |
| 105I         | MBS1010VDAS-105-I |  | Handle .....                   |              | 1           |
| 106          | MBS1010VDAS-106   |  | Zero Degree Fixed Board .....  | Φ25 .....    | 1           |
| 106A         | MBS1010VDAS-106A  |  | Handle .....                   | M8x40 .....  | 1           |
| 106B         | MBS1010VDAS-106B  |  | Cap Screw .....                |              | 1           |
| 106D         | MBS1010VDAS-106D  |  | Cap Screw .....                |              | 1           |
| 106E         | MBS1010VDAS-106E  |  | Nut.....                       |              | 1           |
| 107          | MBS1010VDAS-107   |  | Tank .....                     |              | 1           |
| 108          | MBS1010VDAS-108   |  | Right Cutting Plate.....       |              | 1           |
| 108-1        | MBS1010VDAS-108   |  | Screw.....                     | M8x20 .....  | 6           |
| 109          | MBS1010VDAS-109   |  | Vise Copper .....              | 20*19 .....  | 1           |
| 109-1        | MBS1010VDAS-109-1 |  | Vise Iron.....                 | 20*19 .....  | 1           |
| 110          | MBS1010VDAS-110   |  | Knob Nut.....                  |              | 1           |
| 111          | MBS1010VDAS-111   |  | Screw 6*20 .....               |              | 1           |
| 112          | MBS1010VDAS-112   |  | Stop Bracket .....             |              | 1           |
| 113          | MBS1010VDAS-113   |  | Rod stock stop .....           |              | 1           |
| 114          | MBS1010VDAS-114   |  | Right Vise .....               |              | 1           |
| 115          | MBS1010VDAS-115   |  | Knob .....                     |              | 1           |
| 116          | MBS1010VDAS-116   |  | Plate .....                    |              | 1           |
| 116-1        | MBS1010VDAS-116-1 |  | Screw .....                    | M8x25 .....  | 1           |
| 117          | MBS1010VDAS-117   |  | Right Vise Plate .....         |              | 1           |
| 118          | MBS1010VDAS-118   |  | Miter Plate.....               |              | 1           |
| 118-1        | MBS1010VDAS-118-1 |  | Screw .....                    | M10x20 ..... | 2           |
| 118-2        | MBS1010VDAS-118-2 |  | Oil Head.....                  | 10x1.0 ..... | 1           |
| 118-3        | MBS1010VDAS-118-3 |  | Nut.....                       |              | 2           |
| 118-4        | MBS1010VDAS-118-4 |  | Nut.....                       |              | 1           |
| 118-5        | MBS1010VDAS-118-5 |  | screw .....                    |              | 1           |
| 119          | MBS1010VDAS-119   |  | Breaking Eletronic Board ..... |              | 1           |
| 119-1        | MBS1010VDAS-119-1 |  | Cap Screw .....                |              | 1           |
| 120          | MBS1010VDAS-120   |  | Nut.....                       |              | 1           |
| 122          | MBS1010VDAS-122   |  | Anti-Chip Cover .....          |              | 1           |
| 123          | MBS1010VDAS-123   |  | Bushing .....                  |              | 1           |
| 124          | MBS1010VDAS-124   |  | Bearing 32006 .....            |              | 2           |
| 125          | MBS1010VDAS-125   |  | Cylinder support .....         |              | 1           |
| 125A         | MBS1010VDAS-125A  |  | Spring holder .....            |              | 1           |
| 125B         | MBS1010VDAS-125B  |  | Spring support .....           |              | 1           |
| 125-1        | MBS1010VDAS-125-1 |  | CAP 8*25 .....                 |              | 1           |
| 125-2        | MBS1010VDAS-125-2 |  | CAP 12*70 .....                |              | 1           |
| 125-4        | MBS1010VDAS-125-3 |  | Pin.....                       | 6x30 .....   | 2           |
| 125-5        | MBS1010VDAS-125-4 |  | Nut.....                       |              | 1           |
| 125-6        | MBS1010VDAS-125-5 |  | Screw.....                     |              | 1           |
| 126          | MBS1010VDAS-126   |  | Cylinder.....                  |              | 1           |
| 127          | MBS1010VDAS-127   |  | Oil house support plate.....   |              | 1           |

**Parts List for the MBS1010VDAS  
Transmission & Stand Assembly**

| <b>Index</b> | <b>Part</b>       |  | <b>Description</b>                | <b>Size</b> | <b>Qty.</b> |
|--------------|-------------------|--|-----------------------------------|-------------|-------------|
| <b>No.</b>   | <b>No.</b>        |  |                                   |             |             |
| 127-1        | MBS1010VDAS-127-1 |  | screw .....                       |             | 1           |
| 128          | MBS1010VDAS-128   |  | switch board.....                 |             | 1           |
| 128-2        | MBS1010VDAS-128-2 |  | Cap Screw .....                   | M10x30      | 2           |
| 129          | MBS1010VDAS-129   |  | Swivel table.....                 |             | 1           |
| 129-1        | MBS1010VDAS-129-1 |  | Angle stick .....                 |             | 1           |
| 130          | MBS1010VDAS-130   |  | Main Shaft.....                   |             | 1           |
| 131          | MBS1010VDAS-131   |  | Bearing .....                     | 32006       | 1           |
| 134          | MBS1010VDAS-134   |  | PUMP .....                        |             | 1           |
| 134A         | MBS1010VDAS-134A  |  | Screw.....                        |             | 4           |
| 134B         | MBS1010VDAS-134B  |  | L-copper.....                     |             | 1           |
| 136          | MBS1010VDAS-136   |  | Tank .....                        |             | 1           |
| 137          | MBS1010VDAS-137   |  | House .....                       | 50CM        | 1           |
| 137A         | MBS1010VDAS-137A  |  | Tube Bundle .....                 |             | 1           |
| 138A         | MBS1010VDAS-138A  |  | Screw.....                        |             | 4           |
| 138B         | MBS1010VDAS-138B  |  | Washer .....                      |             | 4           |
| 139          | MBS1010VDAS-139   |  | Eletronic box support.....        |             | 1           |
| 140          | MBS1010VDAS-140   |  | Eletronic box cover .....         |             | 1           |
| 140A         | MBS1010VDAS-140A  |  | Eletronic box down cover .....    |             | 1           |
| 140B         | MBS1010VDAS-140B  |  | Eletronic box set base .....      |             | 1           |
| 140C         | MBS1010VDAS-140C  |  | Bolt.....                         | 3/8"        | 1           |
| 140D         | MBS1010VDAS-140D  |  | Electronic Box Support Plate..... |             | 1           |
| 141          | MBS1010VDAS-141A  |  | Oil house .....                   |             | 1           |
|              | (141+142)         |  | Adjust Speed Aluminum Plate ..... |             | 1           |
|              |                   |  | Oil plate.....                    |             | 1           |
| 143          | MBS1010VDAS-143   |  | Oil pump system .....             |             | 1           |
| SA01         | SA01              |  | screw .....                       |             | 4           |
| SA02         | SA02              |  | washer .....                      |             | 4           |
| SA03         | SA03              |  | Rod stop bar .....                |             | 1           |
| SA04         | SA04              |  | Liner slide plate.....            |             | 1           |
| SA05         | SA05              |  | Liner slide .....                 |             | 1           |
| SA06         | SA06              |  | Liner Slide Board .....           |             | 1           |
| SA07         | SA07              |  | Screw.....                        |             | 1           |
| SA08         | SA08              |  | Liner Slide Support .....         |             | 1           |
| SA09         | SA09              |  | Rod stop bar plate .....          |             | 1           |
| SA10         | SA10              |  | Washer .....                      |             | 2           |
| SA11         | SA11              |  | Screw.....                        |             | 2           |
| SA12         | SA12              |  | Screw.....                        |             | 2           |
| SA13         | SA13              |  | Screw .....                       |             | 2           |
| SA14         | SA14              |  | Screw.....                        |             | 2           |
| SA15         | SA15              |  | Screw.....                        |             | 2           |
| SA16         | SA16              |  | Liner slide set board .....       |             | 1           |
| SA17         | SA17              |  | Washer .....                      |             | 2           |
| SA18         | SA18              |  | Screw.....                        |             | 2           |

**Breakdown for the MBS1010VDAS  
Roller Stand Assembly**



**Parts List for the MBS1010VDAS  
Roller Stand Assembly**

| <b>Index</b> | <b>Part</b>          |  | <b>Description</b>               | <b>Size</b>    | <b>Qty.</b> |
|--------------|----------------------|--|----------------------------------|----------------|-------------|
| <b>No.</b>   | <b>No.</b>           |  |                                  |                |             |
| 2 .....      | MBS1010VDAS-202..... |  | Hex Cap Screw .....              | M10 x 25 ..... | 24          |
| 3 .....      | MBS1010VDAS-203..... |  | Roller Stand .....               |                | 2           |
| 4 .....      | MBS1010VDAS-204..... |  | Machine Left and Right Side..... |                | 1           |
| 5 .....      | MBS1010VDAS-205..... |  | Connect Plate .....              |                | 1           |
| 6 .....      | MBS1010VDAS-206..... |  | Hex Nut .....                    | M10.....       | 16          |
| 7 .....      | MBS1010VDAS-208..... |  | In Feed Roller Table .....       | 2M .....       | 1           |
| 8 .....      | MBS1010VDAS-208..... |  | Out Feed Roller Table.....       | 2M .....       | 1           |
| 9 .....      | MBS1010VDAS-209..... |  | Leg .....                        |                | 4           |
| 10 .....     | MBS1010VDAS-210..... |  | MSA .....                        |                | 1           |
| 11 .....     | MBS1010VDAS-211..... |  | Extended Bar .....               |                | 1           |
| 12 .....     | MBS1010VDAS-212..... |  | Connect Bar .....                |                | 1           |
| 13 .....     | MBS1010VDAS-213..... |  | Socket Head Cap Screw .....      | M6 x 15 .....  | 4           |
| 14 .....     | MBS1010VDAS-214..... |  | Cover.....                       |                | 6           |
| 15 .....     | MBS1010VDAS-215..... |  | In Feed Support Cover.....       |                | 1           |
| 16 .....     | MBS1010VDAS-216..... |  | Out Feed Support Cover.....      |                | 1           |

**MBS-1010VDAS... 50000345T .... 3~400V, 50Hz**

